

#### Core Philosophies

- Master planned, 30 year history
- Prestigious address, heart of the city
- Urban planning principles
  - Pedestrian scale and orientation
  - Retail energy to leverage value above
  - Organic growth
- Genuine, Authentic, respects heritage
- Balance and blend: retail, office, residential and hospitality



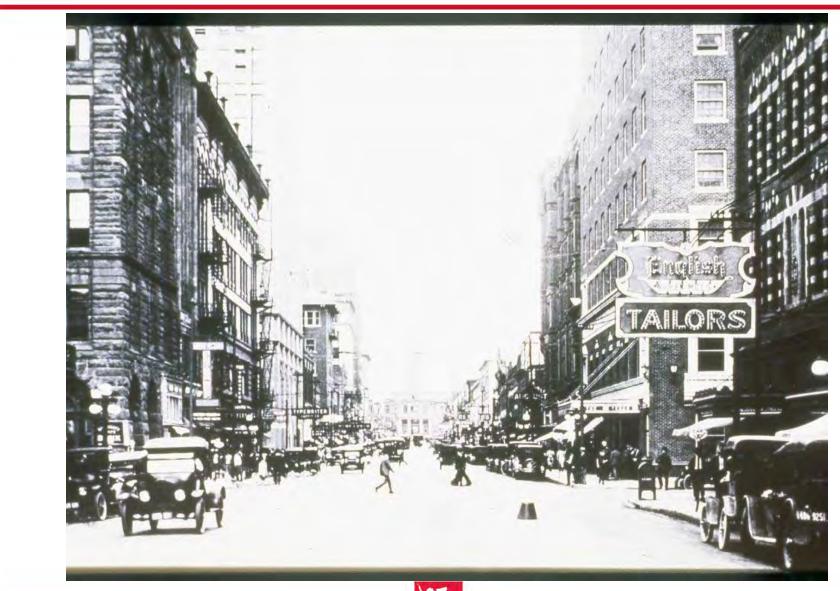
### SUNDANCE INVENTORY & OCCUPANCY

	SQUARE FEET	OCCUPANCY
OFFICE	3.4 Million Sq. Ft.	91%
RETAIL - 31 restaurants - 26 retail shops - 9 entertainment	482,818 Sq. Ft.	95%
RESIDENTIAL	124 Units	95%





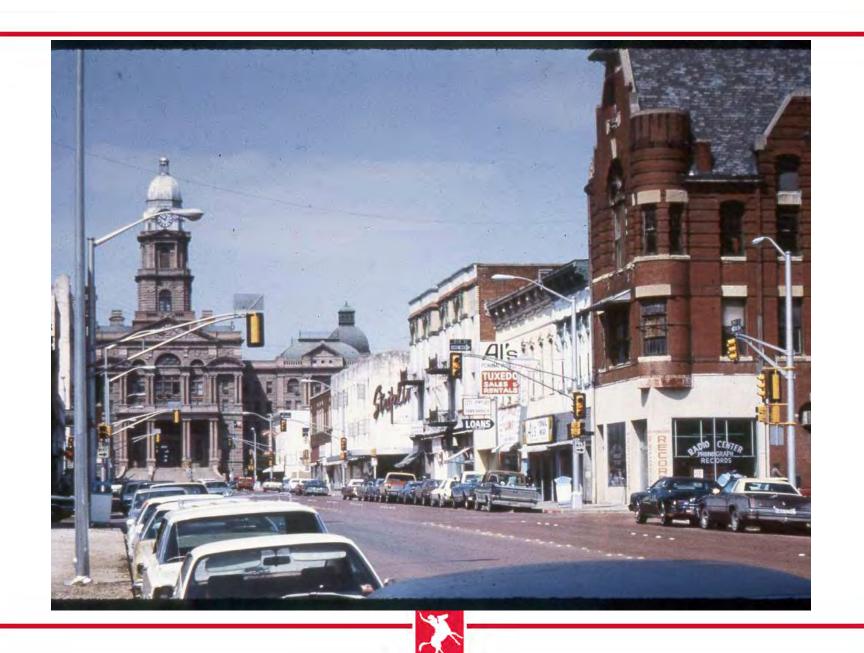






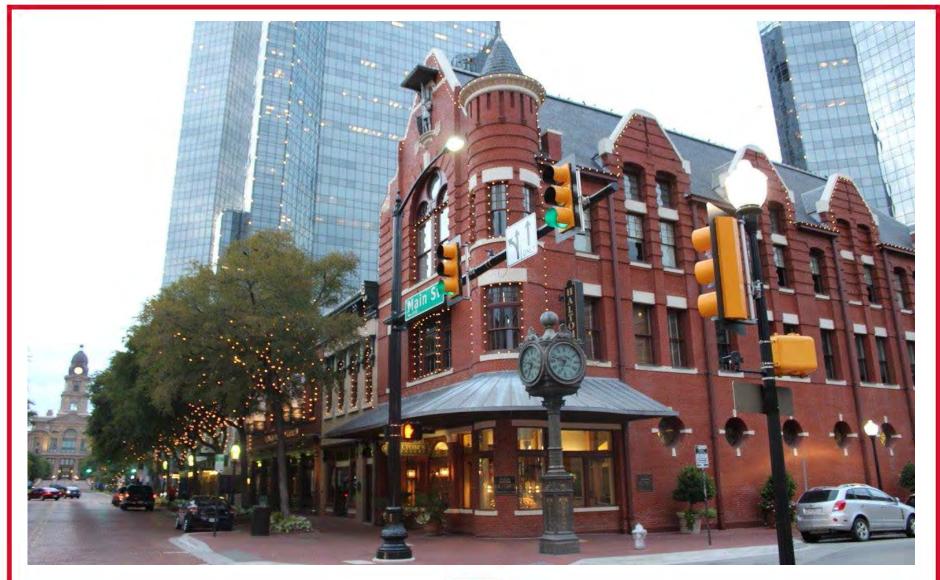




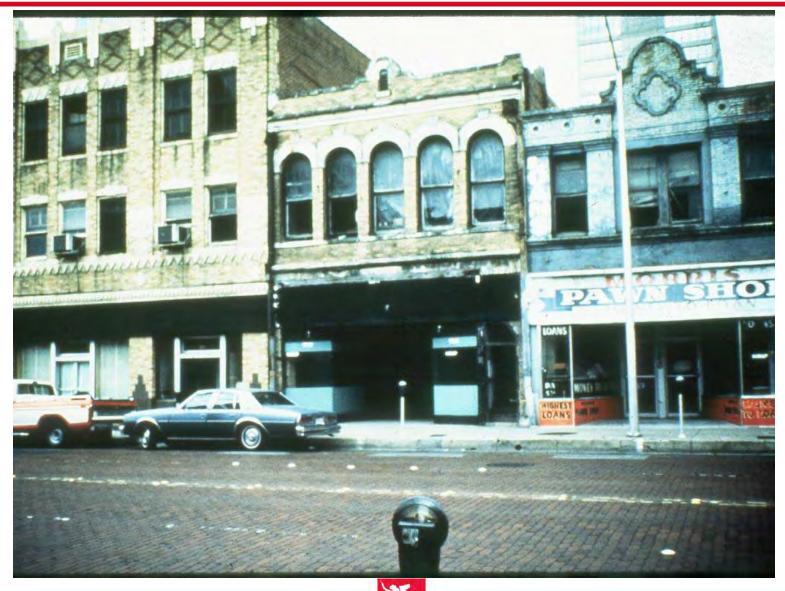


SUNDANCE SQUARE.







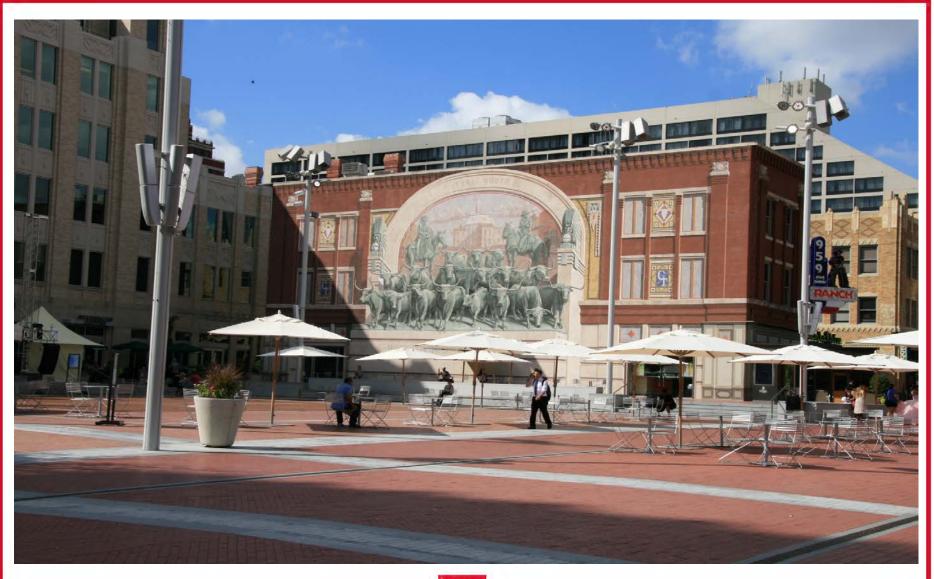




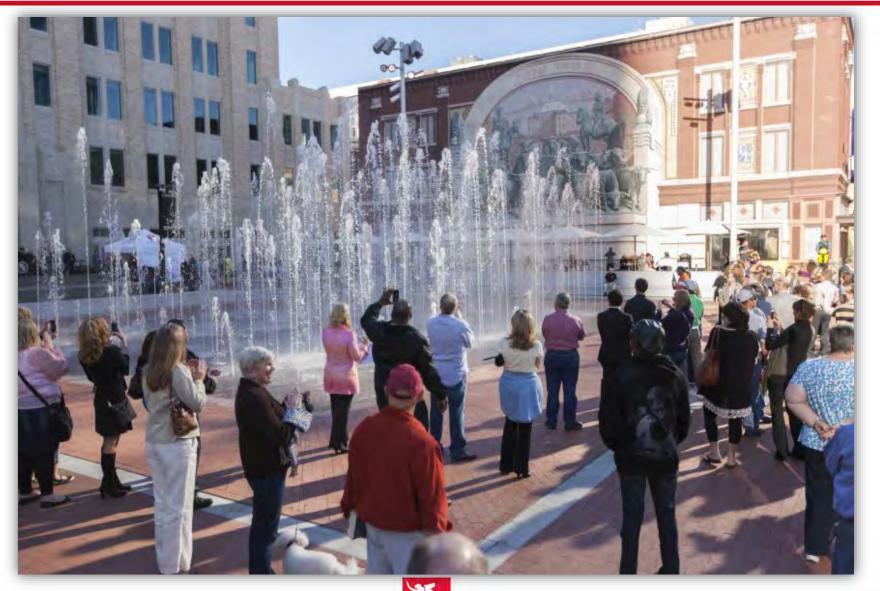
















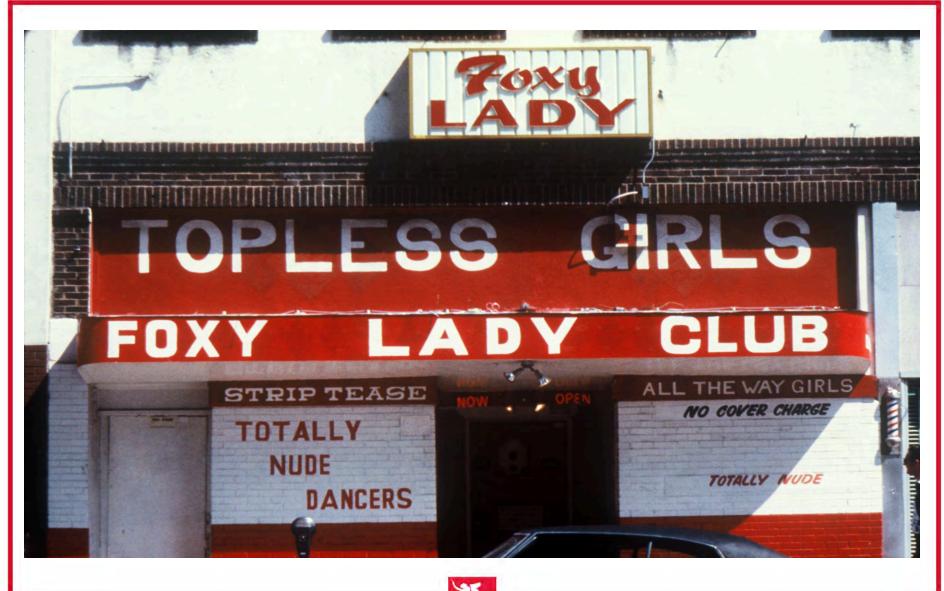








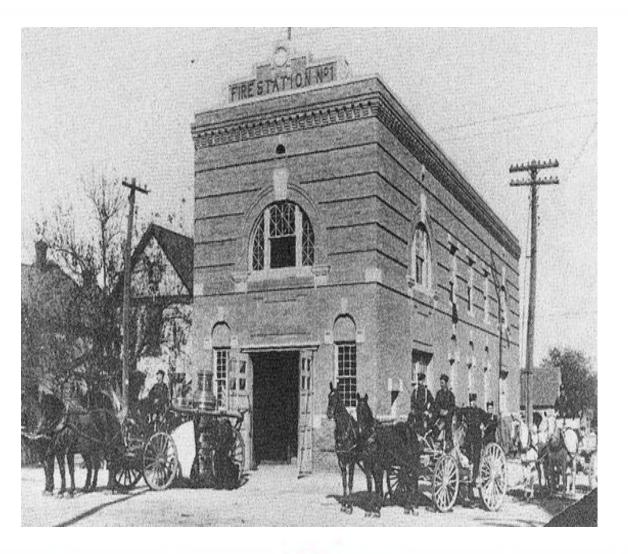




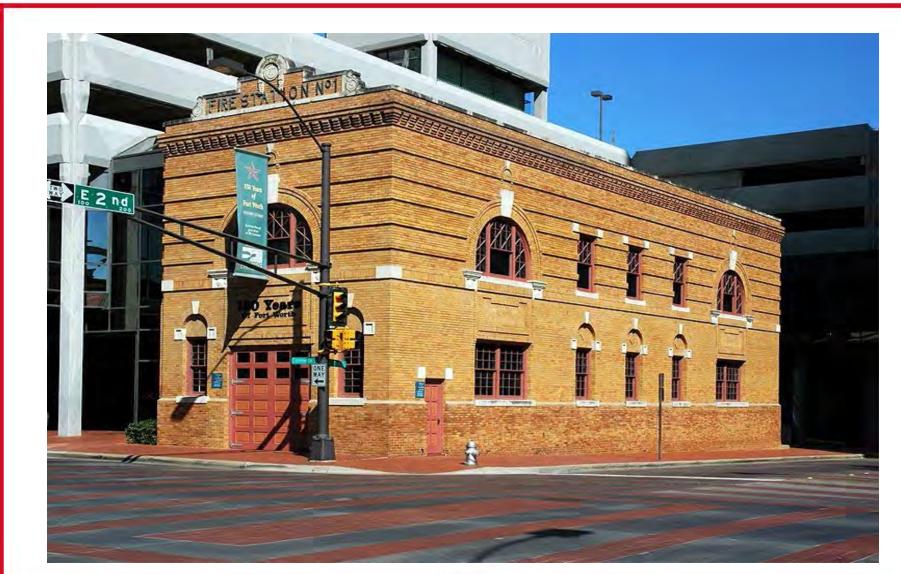






























# How do we park it?



### Self Park

- 4 structured garages
  - 20+ surface lots
- 6,000 parking spaces



## Validate – "Park Shop & Dine"



### Retail Restaurant Employees



## Free Nights and Weekends



VALET PARKING

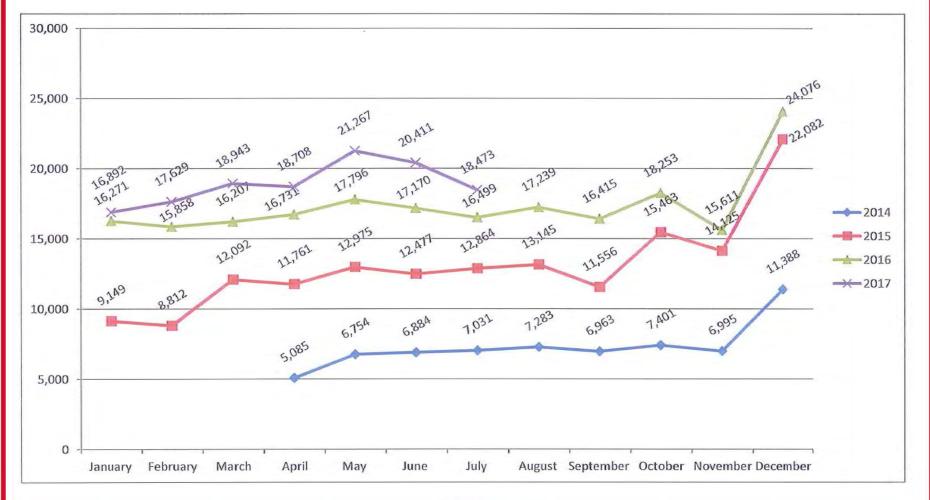


Quickly expanded to 10 locations throughout SSQ, Available from start of business to close.

Over 208,000 VEHICLES IN 2016.



#### Valet Parking Growth





# What is the next step?



